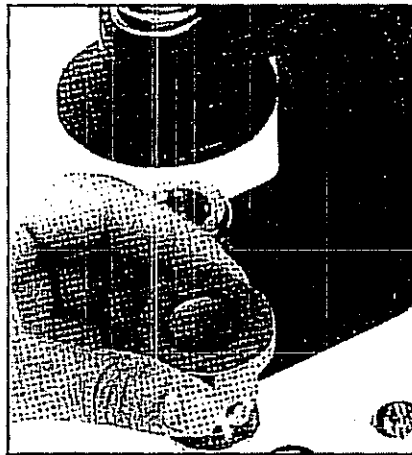


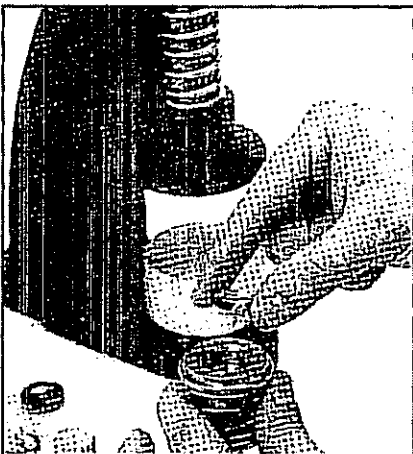
1.- Place material on the wood block. Lay cutter on material. Pull on handle to cut button covers. Fold or stack material to cut more pieces at the time.



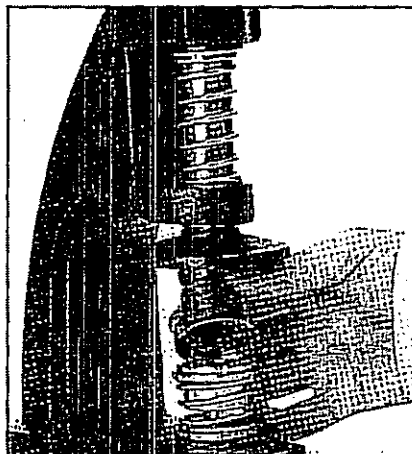
2.- Turn top of the two piece die. Place the cut material on the die, then center the shell on top of the material as shown in the picture.



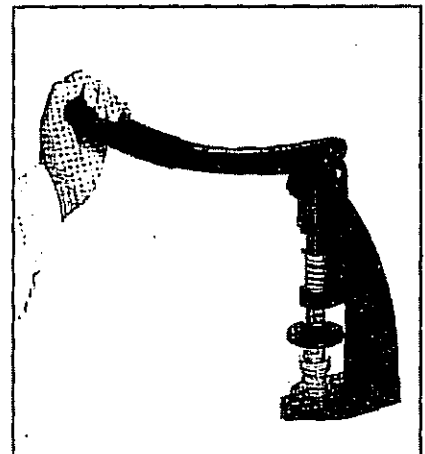
3.- Holding the die, use the wood dowel to push the shell in.



4.- Lay wire eye on the bottom die with the loop facing down.

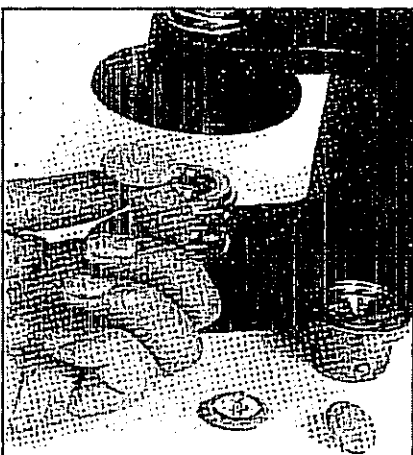


5.- Place the two piece die together on the machine. Lock in the bottom piece die with the Allen wrench key provided.



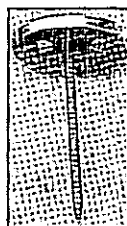
6.- Firmly press on handle to close the button.

7.- A secure button is completed.

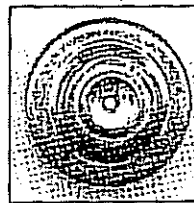


PIVOTS When a design calls for buttons on both sides of a pillow or cushion backs, etc. use our Pivots. A joined pivots consists of two parts: the female part which is the Single Pivot back and the male part which is the Pivot Tack. Available in sizes 22, 30, 36, and 45 and lengths of 1/2", 3/8", 3/4", 1". The female half is assembled with a retaining pivot spring steel lock washer which mates with the separated pivot tack of the male half. Although easily snapped together by pressure, the buttons hold tight.

Pivot tack back (male)



Pivot back (female)



Pivot back and shell with fabric

