Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) General Purpose Adhesive Cleaner, PN 08984, 08986
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-5501 (24 hours)

Issue Date: 11/08/2005
Supersedes Date: 06/03/2004
Document Group: 10-5933-6

Product Use:
  Intended Use: Automotive
  Specific Use: Adhesive Remover

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>XYLENE</td>
<td>1330-20-7</td>
<td>30 - 60</td>
</tr>
<tr>
<td>NONANE (ALL ISOMERS)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>OCTANES (ALL ISOMERS)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ETHYLBENZENE</td>
<td>100-41-4</td>
<td>5 - 20</td>
</tr>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>&lt;= 0.1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Colorless, sharp odor of aromatic solvent
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.
3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:
Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>Group 1</td>
<td>International Agency for Research on Cancer</td>
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<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
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<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>Cancer hazard</td>
<td>OSHA Carcinogens</td>
</tr>
<tr>
<td>ETHYLBENZENE</td>
<td>100-41-4</td>
<td>Group 2B</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>
SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>52.00 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>0.90 % volume</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>6.00 % volume</td>
</tr>
<tr>
<td>OSHA Flammability Classification</td>
<td>Class IB Flammable Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Cover spill area with a fire-extinguishing foam. An aqueous film
forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Do not ingest. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Avoid contact with oxidizing agents. Avoid breathing of vapors. Avoid skin contact. For industrial or professional use only. Keep out of the reach of children.

7.2 STORAGE
Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSOHAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide appropriate local exhaust ventilation on open containers. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton), Polyvinyl Alcohol (PVA), Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M
Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
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<tbody>
<tr>
<td>BENZENE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.5 ppm</td>
<td>Skin Notation*; Table A1</td>
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<tr>
<td>BENZENE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>2.5 ppm</td>
<td>Skin Notation*; Table A1</td>
</tr>
<tr>
<td>BENZENE</td>
<td>OSHA</td>
<td>TWA</td>
<td>1 ppm</td>
<td>Standard Appendix</td>
</tr>
<tr>
<td>BENZENE</td>
<td>OSHA</td>
<td>STEL</td>
<td>5 ppm</td>
<td>Standard Appendix</td>
</tr>
<tr>
<td>ETHYL BENZENE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
<td>Table A3</td>
</tr>
<tr>
<td>ETHYL BENZENE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>125 ppm</td>
<td>Table A3</td>
</tr>
<tr>
<td>ETHYL BENZENE</td>
<td>OSHA</td>
<td>TWA</td>
<td>100 ppm</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>ETHYL BENZENE</td>
<td>OSHA</td>
<td>STEL</td>
<td>125 ppm</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>TOLUENE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>50 ppm</td>
<td>Skin Notion*; Table A4</td>
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<tr>
<td>TOLUENE</td>
<td>CMRG</td>
<td>STEL</td>
<td>75 ppm</td>
<td>Skin Notion*</td>
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<tr>
<td>TOLUENE</td>
<td>OSHA</td>
<td>TWA, Vacated</td>
<td>100 ppm</td>
<td></td>
</tr>
<tr>
<td>TOLUENE</td>
<td>OSHA</td>
<td>STEL, Vacated</td>
<td>150 ppm</td>
<td></td>
</tr>
<tr>
<td>TOLUENE</td>
<td>OSHA</td>
<td>TWA</td>
<td>200 ppm</td>
<td>Table Z-2</td>
</tr>
<tr>
<td>TOLUENE</td>
<td>OSHA</td>
<td>CEIL</td>
<td>300 ppm</td>
<td>Table Z-2</td>
</tr>
<tr>
<td>XYLINE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
<td>Table A4</td>
</tr>
<tr>
<td>XYLINE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>150 ppm</td>
<td>Table A4</td>
</tr>
<tr>
<td>XYLINE</td>
<td>OSHA</td>
<td>TWA</td>
<td>100 ppm</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>XYLINE</td>
<td>OSHA</td>
<td>STEL</td>
<td>150 ppm</td>
<td>Table Z-1A</td>
</tr>
</tbody>
</table>

* Substances refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL/Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Colorless, sharp odor of aromatic solvent
General Physical Form: Liquid
Autoignition temperature: No Data Available
Flash Point: 52.00 °F [Test Method: Closed Cup]
Flammable Limits - LEL: 0.90 % volume
Flammable Limits - UEL: 6.00 % volume
Boiling point: 243.00 °F
Density: 6.678 - 6.873 lb/gal
Vapor Density: >=3.00 [Ref Std: AIR=1]
Vapor Pressure: 15 mmHg [Details: CONDITIONS: @ 100F]
Specific Gravity: 0.808 [Ref Std: WATER=1]
pH: Not Applicable
Melting point
Solubility in Water
Evaporation rate
Volatile Organic Compounds
Volatile Organic Compounds
Percent volatile
VOC Less H2O & Exempt Solvents
Viscosity

Not Applicable
Negligible
Approximately 7.1 [Ref Std: ETHER=1]
808 g/l [Test Method: calculated SCAQMD rule 443.1]
6.74 lb/gal
100 % weight
808 g/l [Test Method: calculated SCAQMD rule 443.1]
3 centipoise [Test Method: Brookfield]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Heat; Sparks and/or flames; Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Toxic Vapor, Gas, Particulate</td>
<td>Not Specified</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.
EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS.No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>XYLENE</td>
<td>1330-20-7</td>
<td>30 - 60</td>
</tr>
<tr>
<td>ETHYLBENZENE</td>
<td>100-41-4</td>
<td>5 - 20</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS.No</th>
<th>Classification</th>
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</thead>
<tbody>
<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>*Male reproductive toxin</td>
</tr>
<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>**Carcinogen</td>
</tr>
<tr>
<td>BENZENE</td>
<td>71-43-2</td>
<td>*Developmental Toxin</td>
</tr>
<tr>
<td>ETHYLBENZENE</td>
<td>100-41-4</td>
<td>**Carcinogen</td>
</tr>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>*Developmental Toxin</td>
</tr>
</tbody>
</table>

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.
** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.
All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: 2 Flammability: 3 Reactivity: 0 Protection: B

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Copyright was modified.
Section 3: Immediate physical hazard(s) was modified.
Section 3: Potential effects from skin contact information was modified.
Section 3: Potential effects from inhalation information was modified.
Section 3: Potential effects from ingestion information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 4: First aid for skin contact - decontamination - was modified.
Section 4: First aid for skin contact - medical assistance - was modified.
Section 10: Materials and conditions to avoid physical property was modified.
Section 3: Immediate other hazard(s) was modified.
Section 2: Ingredient table was modified.
Section 3: Other health effects information was modified.
Section 15: Inventories information was modified.
Section 15: EPCRA 313 information was modified.
Section 15: California proposition 65 ingredient information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 9: Density information was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 4: First aid for skin contact - termination of exposure - was added.
Section 4: First aid for skin contact - handling - was added.

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